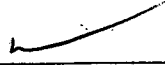


Date: Wednesday, 11/10/2006 8:02:48 AM  
User: Linda Lacelle



# Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: LANYARD ASSEMBLY
Job Number	: 28283		
Estimate Number	: 12306		
P.O. Number	: N/A	Part Number	: D269017
This Issue	: 11/10/2006 S.O. No. : N/A	Drawing Number	: D2690 REV. B2
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 21/08/2006 Type : SMALL /MED FAB	Drawing Revision	: B2
Previous Run	: 26032	Material	: N/A
Written By	: 	Due Date	: 28/08/2006 Qty: 20 Um: Each
Checked & Approved By	: _____		
Comment	: Est: C 01.08.24 Removed Manufacturer Release Certification SM/EC		

## Additional Product

Job Number:


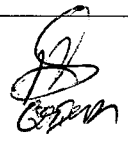
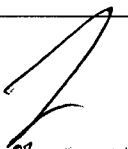


Seq. #:	Machine Or Operation:	Description :
1.0	CBL460	Loop Sleeve
		
Comment: Qty.: 2.0000 Each(s)/Unit Total : 40.0000 Each(s) Loop Sleeve Pick: Qty Part Number Description Batch 2 CBL-460 Loop Sleeve <u>B19476</u> FF 06-10-11		
2.0	CBL1240	Cable
		
Comment: Qty.: 1.4868 f(s)/Unit Total : 29.7360 f(s) Cable Pick: Qty Part Number Description Batch 17" CBL-1240 Cable <u>B17793</u> FF 06-10-11		
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		
Comment: SMALL & MEDIUM FAB RESOURCE 1 Assemble as per Dwg D2690 FF 06-10-11		
4.0	QC5	INSPECT WORK TO CURRENT STEP
		
Comment: INSPECT WORK TO CURRENT STEP CR 21/10/12		

20  
20  
20  
20  
20

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA:   D   Date: 06/10/16  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action		Section B		Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				
06-10-11	0.3	1 lanyard is 16 3/4 not 17" & To &		Use for a shorter cable, I.D. stock. replace.	FF 06.10.11				

NOTE: Date & initial all entries

Date: Wednesday, 11/10/2006 8:02:48 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LANYARD ASSEMBLY

Job Number: 28283

Part Number: D269017

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 56

mul 06/10/13 x20

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

11-06-10-13

Job Completion



U 26.10.13